

Slip 20/01/1

Work Order ID 111237

January-09-14 12:54:14 PM

\*111237\*

Page 1

Item ID: D4648-1

Revision ID:

Item Name: Template

Start Date: 09/01/2014 Start Qty: 8.00

Required Date: 24/01/2014 Req'd Qty: 8.00

Reference:

Approvals:

Process Plan:

Date: 14-01-09

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

\*NR1\*

Stop

\*NR2\*

\*N900040100\*

Setup Start

\*NS1\*

Stop

\*NS2\*

Cust Item ID:

Customer:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4648	A

100

0.00

\*100\*

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

8

0

Ac

14.01.12

110

0.00

\*110\*

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

8

0

Ac

14.01.12

120

0.00

\*120\*

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

DAS

27

9-89

14/1/14

8



**Work Order ID 111237**

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**\*111237\***

Page 2

Item ID: D4648-1      Accept      **\*N900040100\***      Setup Start **\*NS1\***  
Revision ID:      Stop **\*NS2\***  
Item Name: Template  
Start Date: 09/01/2014      Start Qty: 8.00      **\*8\***      Cust Item ID:  
Required Date: 24/01/2014      Req'd Qty: 8.00      **\*8\***      Customer:  
Reference:

Approvals:      Process Plan:      Date:      Tooling:      Date:      Run Start **\*NR1\***  
QC:      Date:      SPC (Y/N):      Date:      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: ST139D 0.00**\*130\***

Packaging

Memo

0.00

Packaging

8X      DAS  
28  
9-89      14-01-14

140

QC21- Final Inspection - Work Order Release 0.00

**\*140\***

QC

Memo

0.00

Quality Control

14-01-15  
14-01-14

# Picklist Print

January-09-14 12:54:18 PM

Page 1

Work Order ID: 111237

**\*111237\***

Parent Item: D4648-1

**\*D4648-1\***

Parent Item Name: Template

Start Date: 09/01/2014

Required Date: 24/01/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: Ipp RevA 12.08.08 New Issue DL  
12.11.08 PER DWG REV.A DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.060-9034-08		Purchased			No	100	sf	178.0000	0.475	4			

**\*MI FXS 060-9034-08\***

.060" 9034 Lexan Sheet

**\*\***

Ac 14-01-12

Location

Loc Qty

Loc Code

MAT019

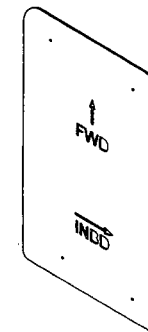
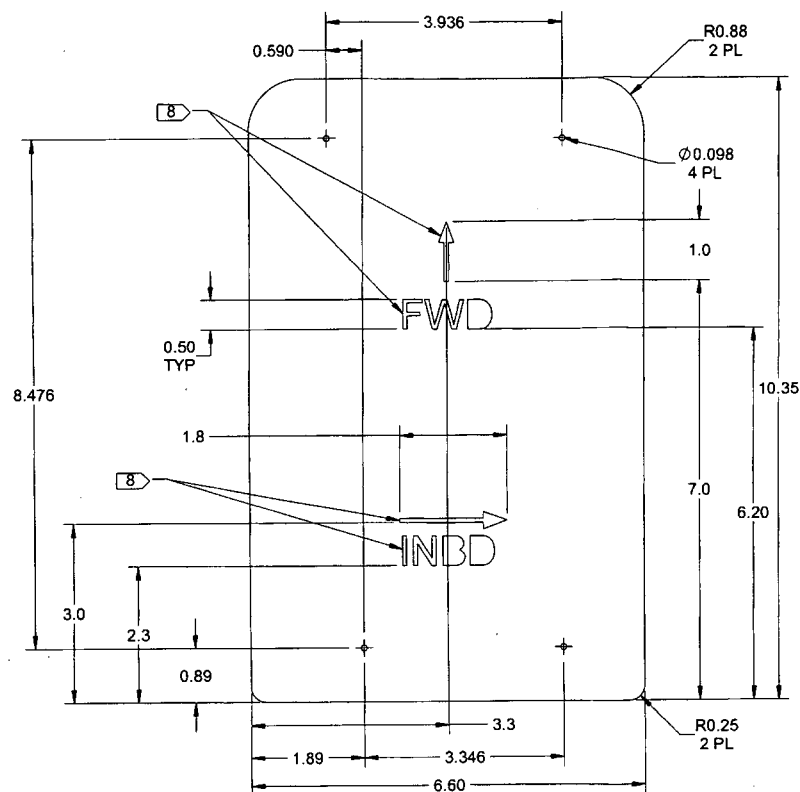
178

m126759

178

126759 → y





RELEASED  
2012-11-05

**D4648-1 TEMPLATE**

111237 MB  
14-01-09

**NOTES:**

- 1) MATERIAL: 9034-08 OR 9034-01 CLEAR LEXAN SHEET (SMOOTH) 0.060 THICK  
REF DART SPEC. MLEXS.060-9034-08 OR MLEXS.060-9034-01
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.17 lbs
- 8) ENGRAVE NOTES USING 0.50 HIGH LETTERS

A		NEW ISSUE		RF		12.07.25	
REV.		DESCRIPTION			BY		DATE
DESIGN		RF		DART AEROSPACE LTD			
DRAWN		RF		HAWKESBURY, ONTARIO, CANADA			
CHECKED		DC		DRAWING NO.		REV. A	
MFG. APPR.		JF		D4648		SHEET 1 OF 1	
APPROVED		MB		TITLE		SCALE	
DE APPR.		H		TEMPLATE		NTS	
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